

**LABELING PAINT FOR USE WITH METALLIC STENCILS  
ON ORIENTED STRANDBOARD FINISHING LINE**

Abstract of the Disclosure

The present invention is a stable, labeling paint suitable for use on an OSB  
5 finishing line in conjunction with metal stencils. The labeling paint is water-based  
and can include opacifying agents, viscosity enhancing agents, surfactants, a  
polymeric binding agent with a glass transition temperature that is greater than about  
25°C, and a debonding agent, which is active on metal surfaces.